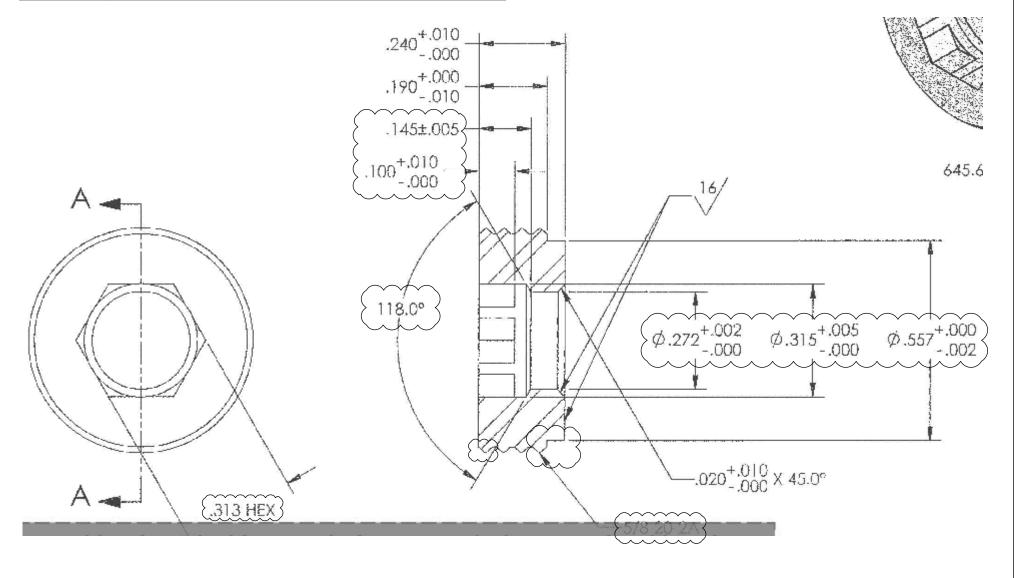
ENGINEERING CHANGE NOTICE NO. 07031  JAMES NO. 645.6500  REV: B TO C PREPARED K. TAILOR  DATE: 04-19-23  POR 11TLE: PUNCTURE DISC RETAINER  APPROVED BY: NOR PROVIDED INC.  REASON: REVISED TEMPLATE AND VIEWS FOR CLARITY. REVISED NEIS. REVISED HEX KEYWAY. ADDED CHAMFER TO THREAD. ADDED CHAMFER AND RADII (FOR MACHINING) AS REQUIRED.  SHEET 1. NOTES WAS:  NOTES:  1. DEBURR AND BREAK ALL SHARP EDGES  2. MATERIAL: STAINLESS STEEL 303 IAW AMS-5640  3. IDENTIFY IAW MPP-120  4. FLAT SAND AFTER TUMBLE DEBURR	RELEASE DATE 2023.06.28 - R	EF ECR 1547							
AEROSPACE APPROVED BY:  DWG TITLE: PUNCTURE DISC RETAINER  APPROVED BY:  PART AEROSPACE APPROVED BY:  P			CHANGE N	OTICE NO.	0	7031	SHEET	1 OF 3	
APROVED BY:  BY UNCTURE DISC RETAINER  APPROVED BY:  BY UNCTURE DISC RETAINER  CASE NUMBER:  REASON CODE  MDI  TRANSACTION CODES (TC).  REASON:  REASON:  REASON:  REASON:  REASON:  CHAMFER TO THREAD. ADDED CHAMFER AND RADII (FOR MACHINING) AS REQUIRED.  SHEET 1, NOTES WAS:  NOTES:  1. DEBURR AND BREAK ALL SHARP EDGES  APPROVED BY:  MATERIAL: STAINLESS STEEL 303 IAW AMS-5640  3. IDENTIFY IAW MPP-120  4. FLAT SAND AFTER TUMBLE DEBURR	DARI	DWG NO.	645.6500	REV: B	OC PREPARED K. TA	AILOR DATE:	04-19-23	ECR: 1547	
DART AEROSPACE  IRANSCIION CODES (IC):  REASON: REVISED IEMPLATE AND VIEWS FOR CLARITY. REVISED NOTES. REVISED HEX KEYWAY. ADDED CHAMFER TO THREAD. ADDED CHAMFER AND RADII (FOR MACHINING) AS REQUIRED.  SHEET 1. NOTES WAS:  NOTES:  1. DEBURR AND BREAK ALL SHARP EDGES  2. MATERIAL: STAINLESS STEEL 303 IAW AMS-5640  3. IDENTIFY IAW MPP-120  4. FLAT SAND AFTER TUMBLE DEBURR		DWG TITLE: PUNCTURE DISC RETAINER							
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I. DEBURR AND BREAK ALL SHARP EDGES  AMATERIAL: STAINLESS STEEL 303 IAW AMS-5640  3. IDENTIFY IAW MPP-120  4. FLAT SAND AFTER TUMBLE DEBURR	TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE								
1. DEBURR AND BREAK ALL SHARP EDGES  2 MATERIAL: STAINLESS STEEL 303 IAW AMS-5640  3. IDENTIFY IAW MPP-120  4. FLAT SAND AFTER TUMBLE DEBURR	SHEET 1, NOT	ES WAS:							
3. IDENTIFY IAW MPP-120 4. FLAT SAND AFTER TUMBLE DEBURR	NOTES:								
3. IDENTIFY IAW MPP-120  4. FLAT SAND AFTER TUMBLE DEBURR	I. DEBURR	AND BREAK	ALL SHAR	P EDGES					
4. FLAT SAND AFTER TUMBLE DEBURR	MATERIAL: STAINLESS STEEL 303 IAW AMS-5640								
	3. IDENTIFY IAW MPP-120								
DOCUMENTS AFFECTED:  CHANGE CATEGORY   DER REVIEW REQUIRED	4. FLAT SAND AFTER TUMBLE DEBURR								
DOCUMENTS AFFECTED:  CHANGE CATEGORY   DER REVIEW REQUIRED									
DOCUMENTS A SESCRED:  CHANGE CATEGORY   DER REVIEW REQUIRED									
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CHANGE CATEGORY DER REVIEW REQUIRED									
PATTERN   MDL   INSTALL INSTRUCTIONS   ICA   FMS   BOM   MAJOR   MINOR   YES   NO	DOCUMENTS AFFECTED:	☐ PATTERN ☐ N	MDL   INSTALL INST	ructions 🗌 ica	A □ FMS □ BOM	CHANGE CATEGORY			

APICAL INDUSTRIES INC., dba DART AEROSPACE

ENGINEERING CHANGE NOTICE NO. 07031

SHEET 2 OF 3

## **SHEET 1, FRONT VIEW AND SECTION A-A WAS**



ENGINEERING CHANGE NOTICE NO. 07031

SHEET 3 OF 3

## **SHEET 2, FRONT VIEW AND SECTION B-B WAS**

